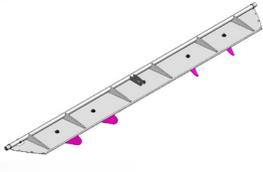
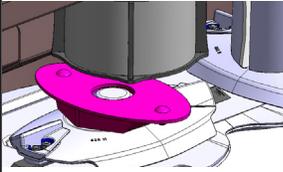
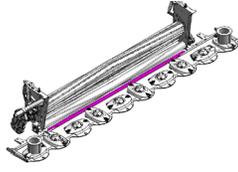
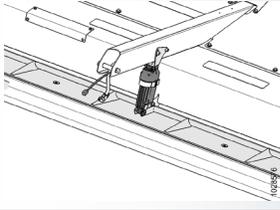


## Standard Header Settings

Disk Speed: 2100 rpm  
Header Height: 0-1

Header Tilt: 3-4; adjust to change cut height, use skid shoes for high cut heights  
Ground Speed: Increase until conditioning performance is affected

## Optional Attachments

Attachment	Baffle Fins	Tall Crop Feed Plates	Cutterbar Deflector	In Cab Baffle Adjustment
				
Description	Guides crop from conditioner rolls. Adjust inwards in light crop.	Knocks down tall crops to assist in cutting. Install for tall and thick crops.	Prevents tall crops from flowing under conditioner rolls. For Cane like crops.	Allows baffle to be hydraulically adjusted from inside the cab.
Factory Setup	Installed	Not Installed	Not Installed	Not Installed
Alfalfa	Installed	Not Installed	Not Installed	Recommended
Forage	Not Installed	Installed	Not Installed	Recommended
Tall Cane-Type	Not Installed	Installed	Installed	Installed

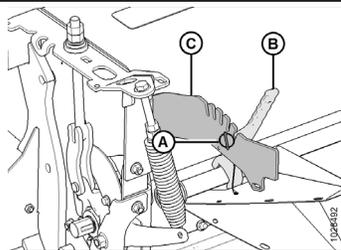
## Windrow Forming Guidelines

Target Windrow Width	Baffle Position	Forming Shield
3'-5'	Up	Does all windrow formation. Adjust sides to desired width
5'-7'	Mid	Partial windrow formation. Adjust sides and baffle
7'-8'	Down	Not in use
DWA	2nd notch from top	Set at lowest height which does not interfere with DWA

## Adjusting the Windrow

### Adjust Baffle Position (Manual)

Baffle adjustment is on the LHS of the header above the conditioning rolls. Move handle (B) forward to raise baffle and backwards to lower baffle. Secure handle with lynch pin (A)



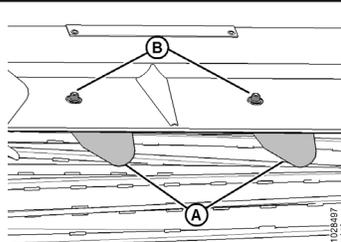
### Adjust Baffle Position (Electronic)

To adjust the baffle up and down press the F5 and F6 keys respectively. A pop up will appear on the display for 3 seconds indicating the baffle position from 0 -10



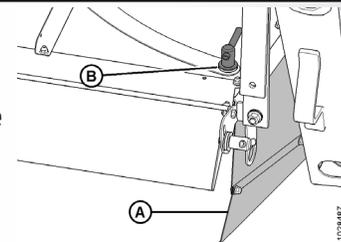
### Adjusting Baffle Fins

Adjust baffle fins to change the shape of the windrow. Loosen the bolt holding the fin onto the deflector to adjust the angle; then tighten the bolt. In large stemmed crops or while using the DWA remove the fins by attaching them to the top of the baffle



### Adjust Forming Shield

Adjust forming shield using handle (B) under the windrower. To ensure windrow is centered adjust both side deflectors to the same position



## R2 Feature Summary Chart

	WHAT	WHY
TOP FEATURES	<p>Highly Configurable Windrow Formation</p> <ul style="list-style-type: none"> <li>→ Wide Conditioning Rolls at 129" (328 cm)</li> <li>→ Improved Forming Shield</li> <li>→ Adjustable Baffle</li> </ul>	<p><b><u>Widest Conditioning Rolls on Market:</u></b></p> <ul style="list-style-type: none"> <li>- Even crop mat for improved dry down time</li> <li>- High capacity</li> <li>- No augers necessary</li> <li>- Increased crop contact improves crimping</li> </ul> <p><b><u>Improved Forming Shield:</u></b></p> <ul style="list-style-type: none"> <li>- Easy to adjust windrow for 3' – 8' widths</li> <li>- Extended side deflectors for more uniform windrow</li> </ul> <p><b><u>Adjustable Baffle:</u></b></p> <ul style="list-style-type: none"> <li>- Quickly change windrow width</li> </ul>
	<p>Simplified Design</p> <ul style="list-style-type: none"> <li>→ Removed Auger</li> <li>→ Removed Doors</li> </ul>	<ul style="list-style-type: none"> <li>- Increased strength and durability</li> <li>- Easier to maintain, service, and repair</li> <li>- Fewer moving parts</li> </ul>
SECONDARY FEATURES	Improved Cutterbar	<ul style="list-style-type: none"> <li>- Improved cut quality</li> <li>- New disk shape</li> <li>- Different disk rotation</li> <li>- Simplified setup</li> </ul>
	Feed roller	<ul style="list-style-type: none"> <li>- Increased capacity</li> <li>- Improved crop flow in light crops</li> <li>- More durable and easier to maintain than an auger</li> <li>- Reduces turbulent airflow inside header</li> </ul>
	Inboard suspended drums	<ul style="list-style-type: none"> <li>- Increased capacity</li> <li>- Improved crop flow</li> </ul>
	M1240 Features	<ul style="list-style-type: none"> <li>- Quick float response with spring system</li> <li>- Easy attachment to legs, and quick couplers for simple hydraulic attachment</li> <li>- One touch return makes it easier to operate</li> <li>- CrossFlex suspension allows higher speeds</li> <li>- Improved cooling system improves performance</li> </ul>