Published: September 2018
**Introduction**

This instruction manual describes the unloading, setup, and predelivery requirements for the MacDon D1 Series Draper Header for M Series Self-Propelled Windrowers.

To ensure the best performance of this product and the safety of your customers, carefully follow the unload and assembly procedure from the beginning through to completion.

**Carefully read all the material provided before attempting to unload, assemble, or use the machine.**

Retain this instruction for future reference.

**NOTE:**

Keep your MacDon publications up-to-date. The latest version can be downloaded from our website (www.macdon.com) or from our Dealer portal (https://portal.macdon.com) (login required).

This document is currently available in English only.
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1 Safety

1.1 Signal Words

Three signal words, DANGER, WARNING, and CAUTION, are used to alert you to hazardous situations. Two signal words, IMPORTANT and NOTE identify non-safety related information. Signal words are selected using the following guidelines:

⚠️ DANGER
Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.

⚠️ WARNING
Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. It may also be used to alert against unsafe practices.

⚠️ CAUTION
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may be used to alert against unsafe practices.

IMPORTANT:
Indicates a situation that, if not avoided, could result in a malfunction or damage to the machine.

NOTE:
Provides additional non-essential information or advice.
1.2 General Safety

⚠️ CAUTION

The following are general farm safety precautions that should be part of your operating procedure for all types of machinery.

Protect yourself.

- When assembling, operating, and servicing machinery, wear all protective clothing and personal safety devices that could be necessary for job at hand. Do NOT take chances. You may need the following:
  - Hard hat
  - Protective footwear with slip-resistant soles
  - Protective glasses or goggles
  - Heavy gloves
  - Wet weather gear
  - Respirator or filter mask
- Be aware that exposure to loud noises can cause hearing impairment or loss. Wear suitable hearing protection devices such as earmuffs or earplugs to help protect against loud noises.

- Provide a first aid kit for use in case of emergencies.
- Keep a fire extinguisher on the machine. Be sure fire extinguisher is properly maintained. Be familiar with its proper use.
- Keep young children away from machinery at all times.
- Be aware that accidents often happen when Operator is tired or in a hurry. Take time to consider safest way. NEVER ignore warning signs of fatigue.
SAFETY

- Wear close-fitting clothing and cover long hair. NEVER wear dangling items such as scarves or bracelets.
- Keep all shields in place. NEVER alter or remove safety equipment. Make sure driveline guards can rotate independently of shaft and can telescope freely.
- Use only service and repair parts made or approved by equipment manufacturer. Substituted parts may not meet strength, design, or safety requirements.

- Keep hands, feet, clothing, and hair away from moving parts. NEVER attempt to clear obstructions or objects from a machine while engine is running.
- Do NOT modify machine. Unauthorized modifications may impair machine function and/or safety. It may also shorten machine’s life.
- To avoid bodily injury or death from unexpected startup of machine, ALWAYS stop the engine and remove the key from the ignition before leaving the operator’s seat for any reason.

- Keep service area clean and dry. Wet or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment. Be sure all electrical outlets and tools are properly grounded.
- Keep work area well lit.
- Keep machinery clean. Straw and chaff on a hot engine is a fire hazard. Do NOT allow oil or grease to accumulate on service platforms, ladders, or controls. Clean machines before storage.
- NEVER use gasoline, naphtha, or any volatile material for cleaning purposes. These materials may be toxic and/or flammable.
- When storing machinery, cover sharp or extending components to prevent injury from accidental contact.
1.3 Safety Signs

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or illegible.
- If original part on which a safety sign was installed is replaced, be sure the repair part displays the current safety sign.
- Safety signs are available from your MacDon Dealer.

Figure 1.7: Operator’s Manual Decal
2 Unloading

Perform all procedures in this chapter in the order they are listed.

2.1 Unloading Header from Trailer

The following procedure assumes that two headers were shipped on the trailer.

⚠️ CAUTION

To avoid injury to bystanders from being struck by machinery, do not allow people to stand in unloading area.

⚠️ CAUTION

Equipment used for unloading must meet or exceed the requirements specified below. Using inadequate equipment may result in chain breakage, vehicle tipping, or machine damage.

IMPORTANT:

Forklifts are normally rated with the load centered 610 mm (24 in.) from the back end of forks. To obtain forklift capacity for a load centered at 1220 mm (48 in.), check with your forklift distributor.

<table>
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<td>Minimum Lifting Capacity</td>
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<td>3178 kg (7000 lb.) load center (A) at 1220 mm (48 in.) (B) from back of forks</td>
</tr>
<tr>
<td>Minimum Fork Length (C)</td>
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<tr>
<td>1981 mm (78 in.)</td>
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To unload headers from a trailer, follow these steps:

1. Move trailer into position and block trailer wheels.
2. Lower trailer storage stands.
3. Approach one of the headers and slide forks (A) underneath the shipping support (B) as far as possible without contacting the shipping support of second header (C).

**IMPORTANT:**
Avoid lifting the second header and ensure the forks do not interfere with the shipping frame. If the forks contact the second header, the header could be damaged.

4. Remove hauler’s tie-down straps, chains, and wooden blocks.

5. Slowly raise header off trailer deck.

**WARNING**
Be sure forks are secure before moving away from load. Stand clear when lifting.

6. Back up until header clears trailer and slowly lower to 150 mm (6 in.) from ground.

7. Take header to the storage or setup area. Ensure ground is flat and free of rocks or debris that could damage the header.

8. Repeat above steps for second header.

9. Check for shipping damage and missing parts.
2.2  Lowering Header

The procedure for lowering the header varies depending on whether the header has a single or double reel. Refer to the following:

- 2.2.1 Lowering Single-Reel Header, page 7
- 2.2.2 Lowering Double-Reel Header, page 9

2.2.1  Lowering Single-Reel Header

Reposition header in preparation for assembly and setup as follows:

1. Choose an area with level ground.
2. Approach header from its underside and place forks under top of shipping frame (A).
3. Attach a chain (B) at each end of the shipping frame and secure other end to lifting vehicle.

![Figure 2.3: Shipping Frame](image-url)
CAUTION
Stand clear when lowering, as machine may swing.

4. Back up SLOWLY while lowering forks until header is just above the ground. Refer to the four positions in the illustration.

Figure 2.4: Lowering the Header
5. Place 150 mm (6 in.) blocks (A) under each end and center of cutterbar, and then lower header onto blocks.

6. Remove chain and move lifting vehicle to rear of header.

7. Attach chain to center-link anchor on frame tube and raise rear of header so that stand can be lowered.

8. Lower header stand by pulling pin (A), lowering stand (B), and releasing pin (A) to secure stand in place.

9. If ground is soft, place a block under the stand.

10. Lower header onto stand.

### 2.2.2 Lowering Double-Reel Header

Reposition header in preparation for assembly and setup as follows:

1. Choose an area with level ground.

2. Drive lifting vehicle to approach header from its underside.
UNLOADING

3. Attach a chain to shipping support (A) at center reel arm.

**IMPORTANT:**
Do **NOT** lift header at this location. This procedure is only for laying the machine over into working position.

![Figure 2.8: Shipping Support](image-url)
CAUTION
Stand clear when lowering, as machine may swing.

4. Back up SLOWLY while lowering forks until header is just above the ground. Refer to the four positions in the illustration.

Figure 2.9: Lowering the Header
5. Place 150 mm (6 in.) blocks (A) under each end and center of cutterbar, and then lower header onto blocks.

6. Remove chain and move lifting vehicle to rear of header.

7. Attach chain to center-link anchor on frame tube and raise rear of header so that stand can be lowered.

8. Lower the header stand: pull pin (A), lower stand (B), and release pin (A) to secure stand in place.

9. If ground is soft, place a block under the stand.

10. Lower header onto stand.

11. Remove chain.
2.3 Removing Shipping Supports

NOTE:
Unless otherwise specified, discard all shipping materials and hardware.

1. Cut straps and remove draper header supports (A) from shipping support. Set draper header supports aside for installation.

2. **Single reel only**: Cut banding (A) securing reel to cutterbar and backtube.

3. Remove four bolts (A) securing upper support (B) to header legs and remove support.

Figure 2.12: Draper Header Supports, and Shipping Supports

Figure 2.13: Single Reel

Figure 2.14: Upper Support
4. Remove six bolts (A) securing lower support (B) to header legs and remove support.

5. Remove the four bolts (A) from the shipping stands at both outboard header legs and remove the shipping stands.
UNLOADING

6. Remove reel anti-rotation brace (A) from between reel and endsheet.

7. At the left side of the header, cut and remove the wire (A) securing the endshield to the panel. Repeat at the opposite side.

8. Loosen the three nuts (B) securing the shipping support to the endsheet.

9. Slide shipping support (C) backward to remove.

10. Tighten nuts (B).

11. At the right side of the header, loosen the two nuts (A) securing the shipping support (B) to the endsheet.

12. Slide shipping support (B) backward to remove.

13. Tighten nuts (A).
3  Assembling the Header

Perform all the procedures in this chapter in the order in which they are listed.

3.1  Positioning Transport Lights

Transport lights are located on each outboard reel arm. They are shipped in an inverted position on the inboard sides of the reel arms.

1. Remove lock nut (B) holding right light assembly (A) to reel arm and remove light assembly. Retain lock nut.

2. Position the right light assembly (A) perpendicular to right reel arm and attach using retained lock nut (B).

NOTE:
Light assembly should rotate with normal hand force yet maintain its position.
3. Remove lock nut (A) holding left light assembly (B) to reel arm and remove light assembly. Retain lock nut.

4. Position the left light assembly (B) perpendicular to left reel arm and attach using retained lock nut (A).

**NOTE:**
Light assembly should rotate with normal hand force yet maintain its position.
3.2 Attaching Reel Lift Cylinders

⚠️ CAUTION

Bolts (A) (with tags) on reel arms keep the reel from sliding forward. Ensure fore-aft cylinders are attached before removing bolts.

Figure 3.5: Right Reel Arm
1 - Single Reel 2 - Double Reel

Figure 3.6: Left Reel Arm
NOTE:
Some parts removed from illustration for clarity.

1. Position sling (A) around the reel tube (B) close to the outboard end of reel and attach sling to a forklift or equivalent lifting device.

2. Remove shipping wire/banding from the reel lift cylinder.

3. Lift reel and remove two top bolts (A) on outboard reel arm supports. Repeat for opposite side.

4. **Double-reel headers only:** Lift reel and remove two top bolts (A) on center reel arm to allow the center reel arm to move.
5. Lift reel and remove pins from the endsheet and the reel arm.

6. Align the reel lift cylinder mounting holes until they line up with the lug on endsheet and the hole in the reel arm.

7. Secure cylinder to endsheet and reel arm with pins as shown.
   - Insert cotter pin (A) OUTBOARD at reel arm
   - Insert cotter pin (B) INBOARD at endsheet

8. Move reel safety props (A) to engaged position (B) at outer arm.
9. *For double reel only:*
   a. Position sling (A) around the reel tube near the reel center support arm.
   b. Lift reel to gain access to the center lift cylinder.
   c. Remove shipping wire and banding from center reel lift cylinder.

10. *For double reel only:*
    a. Remove 3/4 in. socket head bolt and 5/8 in. nut from cylinder rod end. Retain hardware.
    b. Attach rod end of cylinder (B) to reel arm with socket head bolt and nut (A). Access hardware through holes in reel arm braces.
    c. Torque bolt and nut (A) to 54–61 Nm (40–45 lbf·ft).
    d. Remove pin at barrel end of cylinder.
    e. Adjust reel height so pin can be installed at barrel end of cylinder and mounting structure.

11. Reposition the sling (A) around reel tube near the opposite outboard reel arm.

12. Remove shipping wire and banding from the reel lift cylinder.
13. Lift reel and remove pins from the endsheet (B) and the reel arm (A).

14. Align the reel lift cylinder mounting holes until they line up with the lug on endsheet and the hole in the reel arm.

15. Secure cylinder to endsheet and reel arm with pins as shown.
   - Insert cotter pin (A) OUTBOARD at reel arm
   - Insert cotter pin (B) INBOARD at endsheet

16. Move the reel safety props (A) to engaged position (B).
17. **Double reel only:** Remove the remaining bolt (A), disengage center reel arm shipping support (B) from cutterbar, and remove shipping support.

18. Remove bolts (A) from reel arm support at endsheet and remove support. Repeat at other side.

---

**Figure 3.17: Center Reel Arm Shipping Support**

**Figure 3.18: Outboard Reel Arm Supports**
19. Remove brace bolts and tags (A) locking the reel fore-aft position at outer reel arms.

**NOTE:**
Do **NOT** use hydraulic pressure to move fore-aft cylinder to aid in removing brace bolts. Cylinder damage may occur.
20. **Double reel only**: Remove the remaining three bolts (A) locking the reel fore-aft position at the center reel arm and remove shipping channel (B).

![Figure 3.21: Center Reel Arm Shipping Channel – Double-Reel Only](image.png)
3.3 Attaching Cam Arms

To attach the reel cam arms, follow these steps:

**NOTE:**
On nine-bat reel headers, one cam arm assembly was removed and secured to the tine tube for shipping purposes.

1. **Nine-bat reel headers:** Remove shipping wire (A) and foam, and remove cam arm assembly (B) from the tine tube.

2. **Nine-bat reel headers:** Install cam arm assembly (A) onto arm (B), and secure with 1/2 in. smooth face lock nut (C). Torque to 75 Nm (55 lbf·ft).

3. Rotate the reel manually until the tine bars with disconnected cam links are accessible.

4. Remove shipping wire (A) (if not already removed).

---

**Figure 3.22: Cam Arm in Shipping Position**

**Figure 3.23: Cam Arm Assembly**

**Figure 3.24: Disconnected Cam Links and Shipping Wire**
5. Remove bag of hardware (A) from tine bar. It contains hardware for cam links and endshields.

6. Rotate tine bar crank (A) and position link (B) so attachment holes in bar crank are aligned with hole in link.

7. Install bolt (C) in link and position shim (D) on bolt so that shim is between link and tine bar crank.

**NOTE:**
Bolts are precoated with Loctite®, so no further locking method is required.

8. Realign link (B) and tine bar crank (A) and thread in bolt (C).

9. Repeat for remaining tine bars and torque bolts to 165 Nm (120 lbf·ft).
3.4 Opening Endshields

1. Push release lever (A) located on the backside of the endshield to unlock the shield.

2. Pull endshield open using handle depression (B).

3. Pull endshield at handle depression (A). Endshield is retained by a hinge tab (B) and will open in direction (C).

4. If additional clearance is required, pull the endshield free of hinge tab (A) and swing shield toward the rear of the header.

5. Engage safety latch (B) on hinge arm to secure the shield in fully open position.
3.5 Installing Crop Dividers

One crop and two divider rods are stored on the right inboard side of the endsheet; the other crop divider is stored on the left inboard side of the endsheet.

1. Loosen the bolt at location (A) on the lock tab securing the divider rods (B) to the storage bracket (C).

2. Remove divider rods (B) from the storage bracket (C) and pull away from the lower divider rod support (D). Set aside for installation later.

3. Return lock tab to its original position and tighten bolt at location (A).

4. Support the crop divider, remove shipping wire (A) at front end, and remove bolt (B).

5. Remove bolt and washer (C).

6. Position crop divider as shown and insert lugs (A) into slots (B) in endsheet.
7. Lift forward end of divider up to endsheet and install washer (A) and bolt (B).

8. Position divider rod (B) on tip of crop divider as shown and tighten bolt (A).

9. Check that divider does **NOT** move laterally. Adjust bolts (A) as required to tighten divider and remove lateral play when pulling at divider tip.

10. Repeat Step 4, page 30 to Step 9, page 31 on the left side of the header.
3.6 Closing Endshields

1. Disengage lock (B) to allow endshield to move.
2. Insert front of endshield behind hinge tab (A) and into divider cone.
3. Swing endshield in direction (A) into closed position. Engage lock with a firm push.
4. Check that endshield is locked.
3.7 Installing Disc Segments of Outboard Reel Endshields

To meet the trucking load regulations for the maximum load width and height, two disc segments of the reel endshields (A) may have been removed from the right reel (tail end) and left reel (cam end). Check if reel endshields are completely installed. If not, install the two disc segments as follows:

1. Retrieve the bag of hardware removed from the center draper support.

2. Remove the two bolts (A) securing the disc segments to support tabs. Retain for reinstallation later.

3. Engage slots on disc segment (B) on endshield support tabs (C).

4. Secure the other end of the disc segment to support using the bolt (A) that was removed earlier.

5. Position last disc segment (B) in front of disc segment (C) and behind disc segment (D), engage endshield support tabs through all disc segments, and secure with two bolts (E).

NOTE:
It may be necessary to loosen hardware and use a pry tool to secure the last disc segment in place.

6. Repeat procedure at the opposite side.

Figure 3.38: Partially Installed Reel Endshield – Cam End Shown, Tail End Similar

Figure 3.39: Reel Endshield

Figure 3.40: Reel Endshield
3.8 Installing Options

Retrieve the kits supplied as options with the header, and install them according to the instructions supplied with each kit.
4 Attaching Header to Windrower

⚠️ WARNING
To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

IMPORTANT:
To prevent damage to lift system when lowering header lift linkages without a header or weight box attached to windrower, ensure that float engagement pin is installed in storage location (B) and NOT installed at hole location (A).

NOTE:
If header boots (supplied with header) are already installed to windrower lift linkage, proceed to Step 5, page 36.

1. Remove hairpin to remove clevis pin (B) from boot (A).

2. Position boot (B) on lift linkage (A) and reinstall clevis pin (C). Pin may be installed from either side of boot.

3. Secure clevis pin (C) with hairpin (D).

4. Repeat for opposite lift linkage.
5. Remove hairpins from pins (A) and remove pins from header legs.

⚠️ CAUTION

Check that all bystanders have cleared the area.

6. Start engine and activate HEADER DOWN switch (A) on ground speed lever (GSL). Fully retract header lift cylinders.

7. Drive windrower forward slowly so that boots (A) enter header legs (B). Continue to drive slowly forward until linkages contact support plates in lower header legs and header nudges forward.

8. Check that linkages are properly engaged in header legs, contacting support plates.
4.1 Connecting Center-Link

The procedure for connecting the center-link varies depending on the type of center-link installed on the machine. Refer to the applicable topic:

- 4.1.1 Mechanical Link, page 37
- 4.1.2 Hydraulic Link without Optional Self-Alignment Kit, page 39
- 4.1.3 Hydraulic Link with Optional Self-Alignment Kit, page 42

4.1.1 Mechanical Link

The following connection procedure applies to M155 and M155E4 Windrowers with a mechanical center-link.

⚠️ WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Stop engine and remove key.
2. Loosen nut (A) and rotate barrel (B) to adjust length so that link lines up with header bracket.
3. Install pin (C) and secure with cotter pin.
4. Adjust link to required length for proper header angle by rotating barrel (B). Tighten nut (A) against barrel. A slight tap with a hammer is sufficient.

⚠️ CAUTION

Check to be sure all bystanders have cleared the area.

5. Start engine.
6. Raise header fully with HEADER UP switch (A) on ground speed lever (GSL).
7. Stop engine and remove key.
8. Engage safety props on both lift cylinders.
9. Install pin (A) through header leg (engaging U-bracket in header leg). Repeat for opposite side of header.

10. Raise header stand (B) to storage position by pulling pin (C) and lifting stand into uppermost position. Release pin (C) to secure stand in place.

11. Remove pin from storage position (B) in linkage and insert into hole (A) to engage float springs. Secure with hairpin and repeat for opposite side of windrower.

12. Disengage safety props.

⚠️ CAUTION
Check to be sure all bystanders have cleared the area.

13. Start engine and activate HEADER DOWN switch (A) on GSL to lower header fully.

14. Stop engine and remove key.
4.1.2 Hydraulic Link without Optional Self-Alignment Kit

The following connection procedure applies to M155, M155E4, and M205 Windrowsers without self-aligning hydraulic center-links.

⚠️ WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Stop engine and remove key.
2. Relocate pin (A) at frame linkage as required to position hook (B) over header pin (not shown).

⚠️ CAUTION

Check to be sure all bystanders have cleared the area.

3. Start engine and activate HEADER TILT switches on ground speed lever (GSL) to extend or retract center-link cylinder so that hook lines-up with header attachment pin.
4. Stop engine and remove key.
5. Push down on rod end (B) of center-link (A) until hook engages pin on header and is locked.

**IMPORTANT:**
Hook release must be down to enable self-locking mechanism. If release is up (open), manually push it down after hook engages header pin.

6. Check that center-link (A) is locked onto header by pulling upward on rod end (B) of cylinder.

---

**CAUTION**
Check to be sure all bystanders have cleared the area.

7. Start engine.
8. Raise header fully with HEADER UP switch (A) on the GSL.
9. Stop engine and remove key.
10. Engage safety props on both lift cylinders.

11. Install pin (A) through header leg (engaging U-bracket in header leg). Repeat for opposite side of header.

12. Raise header stand (B) to storage position by pulling pin (C) and lifting stand into uppermost position. Release pin (C) to secure stand in place.
ATTACHING HEADER TO WINDROWER

13. Remove pin from storage position (B) in linkage and insert into hole (A) to engage float springs. Secure with hairpin and repeat for opposite side of windrower.


⚠️ CAUTION

Check to be sure all bystanders have cleared the area.

15. Start engine and activate HEADER DOWN switch (A) on GSL to lower header fully.

16. Stop engine and remove key.
4.1.3 Hydraulic Link with Optional Self-Alignment Kit

The following connection procedure applies to M155, M155E4, and M205 Windrowers with a hydraulic center-link and optional self-alignment kit installed.

⚠️ WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Adjust position of center-link hook (A) with reel position switches (B), and header tilt switches (C) on Ground Speed Lever (GSL) until hook (A) is above header attachment pin.

   **IMPORTANT:**
   Hook release (D) must be down to enable self-locking mechanism. If release is open (up), manually push it down after hook (A) engages header pin.

2. Lower center-link hook (A) onto header with REEL DOWN switch on GSL until it locks into position (hook release [D] is down).

3. Check that center-link is locked onto header by pressing REEL UP switch on the GSL.

⚠️ CAUTION

Check to be sure all bystanders have cleared the area.

4. Start engine.

5. Raise header fully with HEADER UP switch (A) on the GSL.

6. Stop engine and remove key.

7. Engage safety props on both lift cylinders.
8. Install pin (A) through header leg (engaging U-bracket in header leg) and secure using retaining ring. Repeat for opposite side of header.

9. Raise header stand (B) to storage position by pulling pin (C) and lifting stand into uppermost position. Release pin (C) to secure stand in place.

10. Remove pin from storage position (B) in linkage and insert into hole (A) to engage float springs. Secure with hairpin and repeat for opposite side of windrower.

11. Disengage safety props.

CAUTION
Check to be sure all bystanders have cleared the area.

12. Start engine and activate HEADER DOWN switch (A) on GSL to lower header fully.

13. Stop engine and remove key.
4.2 Connecting Hydraulics

NOTE:
Windrowers equipped with D1 Series hydraulics have four header-drive hoses on the left side and up to five reel-drive hoses on the right.

Figure 4.24: M Series Hydraulics

![M Series Hydraulics](image)

A - Header-Drive Hydraulics  B - Reel-Drive Hydraulics

1. If not already equipped, install optional drive/lift kits as shown in Table 4.1, page 44. If windrower is equipped, proceed directly to Step 12, page 46.

Table 4.1 Optional Drive/Lift Kits for D1 Series Header

<table>
<thead>
<tr>
<th>Windrower</th>
<th>Part Numbers for D1 Series Header Optional Kits</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Reel Drive/Lift</td>
</tr>
<tr>
<td>M155</td>
<td>MD #B5577</td>
</tr>
<tr>
<td>M155E4</td>
<td>MD #B5577</td>
</tr>
<tr>
<td>M205</td>
<td>MD #B5491</td>
</tr>
</tbody>
</table>
Connect header-drive hydraulics and electrical harness to header as follows:

2. Check connectors and clean if required.
3. Disengage and rotate lever (C) counterclockwise to fully-up position.
4. Remove cap securing electrical connector (B) to frame.
5. Move hose bundle (A) from windrower around hose support on header.

6. Push each hose connector onto receptacle until collar on receptacle snaps into lock position.
7. Remove cover on electrical receptacle (A).
8. Push electrical connector onto receptacle and turn collar on connector to lock it in place.
9. Attach cover to mating cover on windrower wiring harness.
10. Lower lever (A), and engage in down position.
11. Check that hose support is positioned so that top bolt (A) is midway in slot, and lower bolt (B) is in forward hole. Loosen bolts and adjust as required.

**Figure 4.28: Hose Support**

Connect *reel-drive hydraulics (A)* as follows:

12. Check connectors (A) and clean if required.

**Figure 4.29: Reel-Drive Hydraulics**
13. Open cover (A) on header receptacle.

14. Push in lock button (B) and pull handle (C) to half-open position.

15. Remove hose bundle with multicoupler (A) from windrower and position onto header receptacle.

16. Push handle (B) to engage pins on connector.

17. Push handle away from hoses until lock button (C) snaps out.

⚠️ **CAUTION**

Check to be sure all bystanders have cleared the area.

18. Start engine, and raise and lower header and reel a few times to allow trapped air to pass back to reservoir.

19. Stop engine and remove key.

**NOTE:**

It is not necessary to bleed system by loosening fittings.
4.3 Adding Tire Ballast

When using large headers on the windrower, adding fluid ballast to the rear caster tires will improve machine stability.

Machine stability is also affected by different attachments, windrower options, terrains, and driving techniques.

Ballast capability per tire is at a maximum fill of 75% or when the fluid is level with the valve stem when the stem is positioned at the 12 o’clock position. Always add an equal amount of fluid on both sides. Fluid can be added to any level up to maximum fill.

Table 4.2 Fluid per Tire

<table>
<thead>
<tr>
<th>Tire Size</th>
<th>Fluid per Tire at 75% Fill liters (U.S. Gal.)</th>
<th>Total Weight of Both Tires kg (lb.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.5 x 16</td>
<td>38 (10)</td>
<td>91 (200)</td>
</tr>
<tr>
<td>10 x 16</td>
<td>69 (18)</td>
<td>170 (380)</td>
</tr>
<tr>
<td>16.5 x 16.1</td>
<td>158 (41)</td>
<td>377 (830)</td>
</tr>
</tbody>
</table>

Table 4.3 Recommended Ballast

<table>
<thead>
<tr>
<th>Header Size</th>
<th>Applicable Windrower</th>
<th>Rec. Tire Size</th>
<th>Recommended Ballast</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Level Ground</td>
<td>Hills</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Per Tire liters (U.S. Gal.)</td>
<td>Both Tires lb. (kg)</td>
</tr>
<tr>
<td>7.6 m (25 ft.) and less</td>
<td>All</td>
<td>7.5 x 16</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 x 16</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>16.5 x 16.1</td>
<td></td>
</tr>
<tr>
<td>9.1 m (30 ft.) Single Reel or Double Reel (without conditioner)</td>
<td>All</td>
<td>7.5 x 16</td>
<td>0</td>
</tr>
<tr>
<td>10.6 m (35 ft.) Single Reel</td>
<td>All</td>
<td>Level ground: 10 x 16</td>
<td>69 (18)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>16.5 x 16.1</td>
<td></td>
</tr>
<tr>
<td>9.1 m (30 ft.) Double Reel (with steel fingers and conditioner)</td>
<td>All</td>
<td>Level ground: 10 x 16</td>
<td>69 (18)</td>
</tr>
<tr>
<td>10.6 m (35 ft.) Double Reel (5- or 6-bat)</td>
<td>All</td>
<td>Level ground: 16.5 x 16.1</td>
<td>69 (18)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Hills: 16.5 x 16.1</td>
<td></td>
</tr>
<tr>
<td>12.2 m (40 ft.) M155E4</td>
<td></td>
<td>16.5 x 16.1</td>
<td>115 (30)</td>
</tr>
</tbody>
</table>

When the recommended fluid ballast has been added, proceed to 5 Performing Predelivery Checks, page 49.

---

1. Weights given are for typical calcium chloride and water mixtures. Weight is reduced by 20% if only water is used (for areas that do not require antifreeze protection).
2. If only water is used, increase volume of water by 20% (up to maximum allowable fill per tire) to compensate.
5 Performing Predelivery Checks

This machine has been set at the factory and should not require further adjustments; however, the following checks will ensure your machine provides maximum performance. If adjustments are necessary, follow the procedures in this chapter.

⚠️ WARNING
To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

**IMPORTANT:**
To avoid machine damage, check that no shipping material has fallen into the machine.

1. Perform the final checks as listed on the Predelivery Checklist (yellow sheet attached to this instruction – Predelivery Checklist, page 91) to ensure the machine is field-ready. Refer to the following pages for detailed instructions as indicated on the Checklist. The completed Checklist should be retained by either the Operator or the Dealer.

5.1 Checking Tire Pressure: Transport and Stabilizer Wheels

Check tire inflation pressure. If necessary, inflate tires according to the following table:

<table>
<thead>
<tr>
<th>Tire</th>
<th>Size</th>
<th>Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Goodyear Wrangler RT/S</td>
<td>205/75 R15</td>
<td>276 kPa (40 psi)</td>
</tr>
<tr>
<td>Carlisle and Titan</td>
<td>ST205/75 R15</td>
<td>448 kPa (65 psi)</td>
</tr>
</tbody>
</table>

**IMPORTANT:**
Do NOT exceed maximum pressure specified on tire sidewall.
5.2 Checking Wheel Bolt Torque

Perform the following procedure to ensure that transport and stabilizer wheel bolts are correctly torqued:

1. Check wheel bolt torque is 110–120 Nm (80–90 lbf·ft) and adjust as necessary. Refer to bolt tightening sequence illustration.

Figure 5.1: Sequence for Tightening Bolts
5.3 Checking Knife Drive Box

Single-knife headers have one knife-drive box and double-knife headers have two knife-drive boxes. To access the knife drive box(es), endshield(s) must be fully opened.

WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before making adjustments to machine.

1. Press down on the latch in the opening (A) on the inboard side of the endsheet.
2. Pull endshield open using handle depression (B).
3. Swivel the endshield toward the back of the header and use the safety latch (B) to secure the endshield support tube (A) to the endsheet.
PERFORMING PREDELIVERY CHECKS

IMPORTANT:
The knife drive box breather is shipped in position (A) (forward) to prevent oil loss during transport. The breather **MUST** be repositioned to location (B) to prevent oil loss during normal operation. Failure to do so can result in damage to the knife drive box.

4. Check position of plug (A) and breather (B) at knife drive box. Position **MUST** be as shown.

5. Remove breather (B) and check oil level. The oil level should be between the bottom edge (C) of the lower hole (D) and the bottom (E) of the breather.

**NOTE:**
Check oil level with top of knife drive box horizontal and with the breather (B) screwed in.

6. Reinstall breather and tighten.
5.4 Checking and Adjusting Knife Drive Belt Tension

Proceed to the section that applies to the header’s knife drive configuration:

- 5.4.1 Checking and Tensioning Single and Untimed Knife Drive Belts, page 53
- 5.4.2 Checking and Tensioning Timed Knife Drive Belts, page 54
- 5.4.3 Tensioning Timed Knife Drive V-Belts, page 55

Single-knife headers have one knife-drive belt and double-knife headers have two knife-drive belts.

5.4.1 Checking and Tensioning Single and Untimed Knife Drive Belts

**WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before making adjustments to machine.

**IMPORTANT:**

To prolong the belt and drive life, do NOT overtighten the belt.

1. Open the left endshield.
   
   **NOTE:**
   
   Belt guide removed for illustration purposes.

2. Loosen the two bolts (A) securing the motor assembly to the header endsheet.

3. Check drive belt tension. A properly tensioned drive belt (C) should deflect 24–28 mm (15/16–1-1/8 in.) when 133 N (30 lbf) of force is applied at the midspan. If the belt needs to be tensioned, turn the adjuster bolt (B) clockwise to move the drive motor until proper tension is set.

4. Ensure the clearance between belt (A) and belt guide (B) is 1 mm (1/16 in.).

5. Loosen the three bolts (C), and adjust the position of guide (B) as required.

6. Tighten the three bolts (C).

7. Close the endshield.

8. **Double-knife headers only:** Repeat procedure on the other side of the header.
5.4.2 Checking and Tensioning Timed Knife Drive Belts

The procedure for tensioning timed knife drive belts is the same for both sides of the header. The illustrations shown are for the left side—the right side is opposite.

**WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before making adjustments to machine.

**IMPORTANT:**

To prolong belt and drive life, do **NOT** overtighten belt.

**IMPORTANT:**

Do **NOT** use the adjuster bolt at the drive pulley to adjust timing belt tension.

1. Shut down the windrower, and remove the key from the ignition.
2. Open the endshield.
3. Check drive belt tension. A properly tensioned belt (A) should deflect 13 mm (1/2 in.) at the midpoint of the upper span when a force of 27 N (6 lbf) is applied.

4. If the belt needs to be tensioned, loosen two nuts (A) on the knife drive belt idler bracket (B).
5. Position pry bar (C) under the idler bracket, and push the bracket upwards until a force of 27 N (6 lbf) deflects the belt 13 mm (1/2 in.) at the midpoint of the upper span.

**NOTE:**

Protect the machine’s paint by placing a piece of wood (D) under pry bar (C).
6. After achieving the proper belt tension, tighten the nuts (C) to 73–80 Nm (54–59 lbf·ft).

7. Remove pry bar (A) and wood (B).

   **NOTE:**
   Readjust the tension of a new belt after a short run-in period (about five hours).

8. Ensure clearance (A) between belt (B) and guide (C) is 0.5–1.5 mm (1/32–1/16 in.).

9. Loosen bolts (D) and adjust the guide if necessary. Tighten bolts.

10. Close the endshield.

11. Repeat procedure for the opposite side of the header.

### 5.4.3 Tensioning Timed Knife Drive V-Belts

1. Loosen the two bolts (A).

2. Turn drawbolt (B) clockwise to tighten or counterclockwise to loosen belts (C) tension.

   **NOTE:**
   Tension is checked at midspan of the belts. The belts should deflect 4 mm (5/32 in.) with 52–77 N (12–17 lbf) of force applied to each belt.

3. Tighten bolts (A).
5.5 Centering the Reel

5.5.1 Centering Double Reels

![Figure 5.12: Double Reel Measurement Locations](image1)

**WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Measure clearances at locations (A) between reels and both endsheets. The clearances should be the same if the reels are centered. If the reels are not centered, proceed to Step 2, page 56.

![Figure 5.13: Reel Center Support Arm](image2)

2. Loosen bolts (A) on each brace (B) located on both sides of the reel center support arm (C).
3. Move the forward end of the reel center support arm (C) laterally as required, to center both reels.
4. Tighten bolts (A) and torque to 382 Nm (282 lbf-ft).
5.5.2 Centering Single Reel

WARNING
To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Loosen bolt (A) on the brace (B) at both ends of the reel.
2. Move the forward end of the reel support arm (C) laterally as required, to center the reel.
3. Tighten bolt (A) and torque to 359 Nm (265 lbf-ft). Repeat at opposite side.

Figure 5.14: Reel Support Arm
5.6 Adjusting Draper Tension

⚠️ WARNING
To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under machine for any reason.

1. Ensure the white indicator bar (A) is at the halfway point in the window.

⚠️ WARNING
Check to be sure all bystanders have cleared the area.

2. Start the engine and fully raise the header.
3. Shut down the windrower and remove the key from the ignition.
4. Engage the header safety props.

5. Ensure the draper guide (the rubber track on the underside of the draper) is properly engaged in the groove (A) on the drive roller.

Figure 5.15: Left Side Tension Adjuster Shown – Right Side Opposite

Figure 5.16: Drive Roller
6. Ensure the idler roller (A) is between the draper guides (B).

**IMPORTANT:**
Do **NOT** adjust nut (C). This nut is used for draper alignment only.

7. To loosen draper tension, turn adjuster bolt (A) counterclockwise. The white indicator bar (B) will move outboard in the direction of arrow (D) to indicate that the draper is loosening. Loosen until the white indicator bar is at the halfway point in the window.

8. To tighten draper tension, turn adjuster bolt (A) clockwise. The white indicator bar (B) will move inboard in the direction of arrow (E) to indicate that the draper is tightening. Tighten until the white indicator bar is at the halfway point in the window.

**IMPORTANT:**
To avoid premature failure of the draper, draper rollers, and/or tightener components, do **NOT** operate if the white bar is not visible.

**IMPORTANT:**
To prevent scooping dirt, ensure the draper is tight enough that it does not sag below the point where the cutterbar contacts the ground.
5.7 Checking and Adjusting Draper Seal

Maintain the deck height such that the draper runs just below the cutterbar.

**IMPORTANT:**

New factory-installed drapers are pressure and heat checked at the factory. The gap between the draper (A) and cutterbar (B) is set to 1–3 mm (1/32–1/8 in.). To prevent material from entering the drapers and cutterbar, you may need to decrease the deck clearance to 0 mm (0 in.) after an initial break-in period of approximately 50 hours.

1. Check deck height. Draper (A) should run just below cutterbar (B) with a gap of 1–3 mm (1/32–1/8 in.) between the top of deck front track and cutterbar.
   - If deck height is acceptable, skip the remaining steps and proceed to **5.8 Checking and Adjusting Skid Shoe Settings, page 62**.
   - If deck height is **NOT** acceptable, adjust seal as described in the following steps:

**NOTE:**

Take measurement at deck supports (A) with the header in working position. There are between two supports per deck depending on header size.

2. Loosen tension on drapers. For instructions, refer to **5.6 Adjusting Draper Tension, page 58**.

3. Lift draper (A) up at front edge past cutterbar (B).
4. Loosen two lock nuts (A) a half-turn on deck support (B).

   **NOTE:**
   Deck shown with draper removed.

5. Tap deck (C) to lower deck relative to supports and achieve the recommended setting. Tap support (B) using a punch to raise deck relative to supports.

6. Tighten deck support hardware (A).

7. Tension drapers. Refer to *5.6 Adjusting Draper Tension, page 58.*

**Figure 5.22: Draper Deck Supports**
5.8 Checking and Adjusting Skid Shoe Settings

To check and adjust skid shoes, follow these steps:

⚠️ WARNING

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under machine for any reason.

⚠️ DANGER

Engage header safety props and reel props before working under header or reel.

1. Check the adjustment hole positions on the lugs (A) on each skid shoe. They should be the same.

2. If necessary, adjust skid shoe as follows:
   a. Remove lynch pin (B).
   b. Hold shoe and remove pin (C) by disengaging frame and then pulling away from shoe.
   c. Raise or lower skid shoe to desired position using holes in support as a guide.
   d. Reinsert pin (C), engage in frame, and secure with lynch pin (B).
   e. Check that all skid shoes are adjusted to the same position.

---

![Figure 5.23: Inner Skid Shoe](image-url)

![Figure 5.24: Outer Skid Shoe](image-url)
5.9 Leveling the Header

The windrower linkages are factory-set to provide the proper level for the header and should not normally require adjustment.

1. If the header is not level, check the pressure of the windrower’s tires to ensure they are properly inflated (refer to your windrower operator’s manual).

2. If the header is still not level, adjust the windrower linkages as required (refer to the appropriate section in the windrower operator’s manual).

NOTE:
The float springs are NOT used to level the header.
5.10 Measuring and Adjusting Reel Clearance to Cutterbar

The minimum clearance between the reel fingers and the cutterbar ensures that the reel fingers do not contact the cutterbar during operation. The clearance is set at the factory, but some adjustment may be necessary before operation.

The finger to guard/cutterbar clearances with reels fully lowered are shown in Table 5.2, page 64.

Table 5.2 Finger to Guard/Cutterbar Clearance

<table>
<thead>
<tr>
<th>Header Width</th>
<th>(X) 3 mm (+/- 1/8 in.) at Reel Ends</th>
<th>Single Reel</th>
<th>Double Reel</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>20 mm</td>
<td>—</td>
</tr>
<tr>
<td>6.1 m (20 ft.)</td>
<td>20 mm</td>
<td>(3/4 in.)</td>
<td>—</td>
</tr>
<tr>
<td>7.6 m (25 ft.)</td>
<td>25 mm</td>
<td>(1 in.)</td>
<td>—</td>
</tr>
<tr>
<td>9.1 m (30 ft.)</td>
<td>45 mm</td>
<td>(1-3/4 in.)</td>
<td>20 mm</td>
</tr>
<tr>
<td>10.7 m (35 ft.)</td>
<td>60 mm</td>
<td>(2-3/8 in.)</td>
<td>20 mm</td>
</tr>
<tr>
<td>12.2 m (40 ft.)</td>
<td>—</td>
<td>20 mm</td>
<td></td>
</tr>
<tr>
<td>13.7 m (45 ft.)</td>
<td>—</td>
<td>20 mm</td>
<td></td>
</tr>
</tbody>
</table>

### 5.10.1 Measuring Reel Clearance

**DANGER**

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under header for any reason.

1. Park the header on level ground.
2. Set the fore-aft position to the middle position 5 on the fore-aft position decal (A).
3. Lower the reel fully.
4. Shut down the engine and remove key from the ignition.
5. Measure the clearance (X) at all possible points of contact (between points [B] and [C] at the ends of each reel [A]) as shown in Figure 5.28, page 65 and 5.29, page 65.

**NOTE:**
The reel is factory-set to provide more clearance at the center of the reel than at the ends (frown) to compensate for reel flexing.

**NOTE:**
When measuring reel clearance at the center of a double-reel header, measure the lowest reel.

6. Check all possible points of contact between points (B) and (C). Depending on the reel fore-aft position, minimum clearance can result at the guard tine, hold-down, or cutterbar.

7. Adjust the reel if necessary. Refer to 5.10.2 Adjusting Reel Clearance, page 66.
5.10.2 Adjusting Reel Clearance

DANGER

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under header for any reason.

1. Shut down the engine, and remove the key from the ignition.
2. Adjust outboard reel arm lift cylinders to set clearance at outboard ends of reel as follows:
   a. Loosen bolt (A).
   b. Turn cylinder rod (B) out of clevis to raise reel and increase clearance to cutterbar, or turn cylinder rod into clevis to lower reel and decrease clearance.
   c. Tighten bolt (A).
   d. Repeat at opposite side.

3. For double reel: Adjust center arm lift cylinder stop (A) to change clearance at inboard ends of reels as follows:
   a. Loosen nut (B).
   b. Turn nut (C) counterclockwise to raise reel and increase clearance to cutterbar, or clockwise to lower reel and decrease clearance.
   c. Tighten nut (B).

4. Check measurements and if necessary, repeat adjustment procedures.
5. Move reel back to ensure steel end fingers do not contact deflector shields.
6. If contact occurs, adjust reel upward to maintain clearance at all reel fore-aft positions. If contact cannot be avoided after adjusting the reel, trim steel end fingers to obtain proper clearance.
7. Periodically check for evidence of contact during operation, and adjust clearance as required.
5.11 Checking and Adjusting Endshields

Endshields are subject to expansion or contraction caused by large temperature variations. The position of the top pin and lower latch can be adjusted to compensate for dimensional changes.

**Checking the endshield:**

1. Check gap (X) between front end of the shields and the header frame and compare to the values in Table 5.3, page 67.

**Table 5.3 Endshield Gap at Various Temperatures**

<table>
<thead>
<tr>
<th>Temperature in °C (°F)</th>
<th>Gap (X) mm (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>7 (45)</td>
<td>13–18 (1/2–23/32)</td>
</tr>
<tr>
<td>18 (65)</td>
<td>10–15 (3/8–19/32)</td>
</tr>
<tr>
<td>29 (85)</td>
<td>7–12 (9/32–15/32)</td>
</tr>
<tr>
<td>41 (105)</td>
<td>4–9 (5/32–11/32)</td>
</tr>
</tbody>
</table>

2. If the endshield gap is correct, skip to the next procedure. If adjustment is required, proceed to Step 1, page 67.

**Opening the endshield:**

1. To unlock the shield, push the release lever (A) located on the backside of the endshield.
2. Pull endshield open using handle depression (B).

---

**Figure 5.32: Gap between Endshield and Header Frame**

**Figure 5.33: Left Endshield**
3. Pull endshield at handle depression (A). Endshield is retained by a hinge tab (B) and will open in direction (C).

4. Pull the endshield free of hinge tab (A) if additional clearance is required, and swing shield towards the rear of the header.

5. Engage safety catch (B) on hinge arm to secure the shield in fully-open position.

Adjusting the endshield gap:

1. Loosen the four bolts (A) on support tube bracket (B).
PERFORMING PREDELIVERY CHECKS

2. Loosen the three bolts (A) on latch assembly (B).

3. Adjust latch assembly (B) to achieve the desired gap between the front end of the shield and the header frame. Refer to Table 5.3, page 67 for the recommended endshield gap at various temperatures.

4. Tighten the three bolts (A) on the latch assembly.

5. Tighten the four bolts (A) on support tube bracket (B).

6. Close endshield.

**Closing the endshield:**

1. Disengage lock (B) to allow endshield to move.

2. Insert front of endshield behind hinge tab (A) and into divider cone.
PERFORMING PREDELIVERY CHECKS

3. Swing endshield in direction (A) into closed position. Engage lock with a firm push.
4. Verify that endshield is locked.

Figure 5.40: Left Endshield
5.12 Lubricating the Header

Table 5.4 Recommended Lubricant

<table>
<thead>
<tr>
<th>Specification</th>
<th>Description</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td>SAE multipurpose</td>
<td>High temperature, extreme pressure (EP2) performance with 1% max molybdenum disulphide (NLGI Grade 2) lithium base</td>
<td>As required unless otherwise specified</td>
</tr>
<tr>
<td>SAE multipurpose</td>
<td>High temperature, extreme pressure (EP) performance with 10% max molybdenum disulphide (NLGI Grade 2) lithium base</td>
<td>Driveline slip-joints</td>
</tr>
</tbody>
</table>

5.12.1 Greasing Procedure

Greasing points are identified on the machine by decals showing a grease gun and grease interval in hours of operation. Grease point layout decals are located on the header.

**WARNING**

To avoid bodily injury or death from unexpected start-up of machine, always stop engine and remove key from ignition before leaving operator’s seat for any reason.

1. Wipe grease fitting with a clean cloth before greasing to avoid injecting dirt and grit.

**IMPORTANT:**

Use clean, high-temperature, extreme-pressure grease only.

2. Inject grease through fitting with grease gun until grease overflows fitting (except where noted).

3. Leave excess grease on fitting to keep out dirt.

4. Replace any loose or broken fittings immediately.

5. Remove and thoroughly clean any fitting that will not take grease. Also clean lubricant passageway. Replace fitting if necessary.

![Figure 5.41: Single-Knife Header Grease Point Layout Decal](image)
5.12.2 Lubrication Points

Knifehead

IMPORTANT:
Overgreasing can cause the knife to bend and make contact with the guards closest to the knifehead. Check for signs of excessive heating on first few guards after greasing. If required, relieve some pressure by removing the grease fitting.

- To prevent binding and/or excessive wear caused by knife pressing on guards, do NOT overgrease the knifehead (A).
- Apply only 1–2 pumps of grease with a grease gun, or just until the knifehead starts to move away from the arm. Do NOT use an electric grease gun.
- If more than 6–8 pumps of the grease gun are required to fill the cavity, replace the seal in the knifehead.
- Check for signs of excessive heating on first few guards after greasing. If required, relieve pressure by pressing check-ball in grease fitting.

NOTE:
Use high temperature extreme pressure (EP2) performance with 1% max molybdenum disulphide (NLGI Grade 2) lithium base grease unless otherwise specified.

Figure 5.42: Double-Knife Header Grease Point Layout Decal

Figure 5.43: Knifehead
Single Knife – One Place  Double Knife – Two Places
5.13 Checking Manuals

Check the manual case contents. The manual case is located inside the left endshield.

1. Open the left endshield. Remove the cable tie on manual case (A).
6 Running up the Header

To run up the header, follow these steps:

⚠️ CAUTION
Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

⚠️ CAUTION
Before investigating an unusual sound or attempting to correct a problem, shut off engine, engage parking brake, and remove key.

1. Start the windrower and run header for 5 minutes, watching and listening FROM THE OPERATOR’S SEAT for binding or interfering parts.

   NOTE:
   Reels and drapers will not operate until oil flow fills the lines.

2. Run header for an additional 10 minutes at operating speed, watching and listening FROM THE OPERATOR’S SEAT for binding or interfering parts.

3. Shut down the windrower and remove key.

4. Perform the run-up check as listed on the Predelivery Checklist (yellow sheet attached to this instruction) Predelivery Checklist, page 91.

6.1 Performing Post Run-Up Adjustments

Stop engine and perform post run-up check as listed on the Predelivery Checklist (yellow sheet attached to this instruction Predelivery Checklist, page 91) to ensure machine is field-ready.

⚠️ WARNING
To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

It may be necessary to adjust the knife after the run-up. Refer to 6.1.1 Adjusting Knife, page 76.
6.1.1 Adjusting Knife

**WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Stop engine and remove the key.
2. Check guards for signs of heating during run-up due to insufficient clearance between guard and knife.
3. If heating is evident, check gap between knifehead (A) and pitman arm (B). A business card should slide easily through the gap. If not, adjust gap by loosening bolt and tapping knifehead (A) with a hammer. Retighten bolt.

4. Adjust guard alignment as necessary using guard straightening tool (MD #140135). Adjust guard tips upwards by positioning tool as shown, and pulling up.

![Figure 6.1: Knifehead and Pitman Arm](image1)

![Figure 6.2: Straightening Tool – Upward Adjustment](image2)
5. Adjust guard tips downward by positioning tool as shown, and pushing down.

Figure 6.3: Straightening Tool – Downward Adjustment
7 Reference

7.1 Torque Specifications

The following tables provide correct torque values for various bolts, cap screws, and hydraulic fittings.

- Tighten all bolts to torque values specified in charts (unless otherwise noted throughout this manual).
- Replace hardware with same strength and grade of bolt.
- Use torque value tables as a guide and periodically check tightness of bolts.
- Understand torque categories for bolts and cap screws by using their identifying head markings.

**Jam nuts**

When applying torque to finished jam nuts, multiply the torque applied to regular nuts by f=0.65.

**Self-tapping screws**

Standard torque is to be used (NOT to be used on critical or structurally important joints).

7.1.1 Metric Bolt Specifications

Table 7.1 Metric Class 8.8 Bolts and Class 9 Free Spinning Nut

<table>
<thead>
<tr>
<th>Nominal Size (A)</th>
<th>Torque (Nm)</th>
<th>Torque (lbf-ft) (*lbf-in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-0.5</td>
<td>1.4</td>
<td>1.6</td>
</tr>
<tr>
<td>3.5-0.6</td>
<td>2.2</td>
<td>2.5</td>
</tr>
<tr>
<td>4-0.7</td>
<td>3.3</td>
<td>3.7</td>
</tr>
<tr>
<td>5-0.8</td>
<td>6.7</td>
<td>7.4</td>
</tr>
<tr>
<td>6-1.0</td>
<td>11.4</td>
<td>12.6</td>
</tr>
<tr>
<td>8-1.25</td>
<td>28</td>
<td>30</td>
</tr>
<tr>
<td>10-1.5</td>
<td>55</td>
<td>60</td>
</tr>
<tr>
<td>12-1.75</td>
<td>95</td>
<td>105</td>
</tr>
<tr>
<td>14-2.0</td>
<td>152</td>
<td>168</td>
</tr>
<tr>
<td>16-2.0</td>
<td>236</td>
<td>261</td>
</tr>
<tr>
<td>20-2.5</td>
<td>460</td>
<td>509</td>
</tr>
<tr>
<td>24-3.0</td>
<td>796</td>
<td>879</td>
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Figure 7.1: Bolt Grades
### Table 7.2 Metric Class 8.8 Bolts and Class 9 Distorted Thread Nut

<table>
<thead>
<tr>
<th>Nominal Size (A)</th>
<th>Torque (Nm)</th>
<th>Torque (lbf-ft) (*lbf-in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-0.5</td>
<td>1</td>
<td>1.1</td>
</tr>
<tr>
<td>3.5-0.6</td>
<td>1.5</td>
<td>1.7</td>
</tr>
<tr>
<td>4-0.7</td>
<td>2.3</td>
<td>2.5</td>
</tr>
<tr>
<td>5-0.8</td>
<td>4.5</td>
<td>5</td>
</tr>
<tr>
<td>6-1.0</td>
<td>7.7</td>
<td>8.6</td>
</tr>
<tr>
<td>8-1.25</td>
<td>18.8</td>
<td>20.8</td>
</tr>
<tr>
<td>10-1.5</td>
<td>37</td>
<td>41</td>
</tr>
<tr>
<td>12-1.75</td>
<td>65</td>
<td>72</td>
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<td>14-2.0</td>
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<td>115</td>
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<td>347</td>
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### Table 7.3 Metric Class 10.9 Bolts and Class 10 Free Spinning Nut

<table>
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<th>Torque (Nm)</th>
<th>Torque (lbf-ft) (*lbf-in)</th>
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<tbody>
<tr>
<td>3-0.5</td>
<td>1.8</td>
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<td>4-0.7</td>
<td>4.2</td>
<td>4.6</td>
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<td>5-0.8</td>
<td>8.4</td>
<td>9.3</td>
</tr>
<tr>
<td>6-1.0</td>
<td>14.3</td>
<td>15.8</td>
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<td>10-1.5</td>
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<td>83</td>
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<td>12-1.75</td>
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<td>145</td>
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<td>14-2.0</td>
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<td>232</td>
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<td>16-2.0</td>
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<td>637</td>
<td>704</td>
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<td>24-3.0</td>
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<td>1217</td>
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</table>
Table 7.4 Metric Class 10.9 Bolts and Class 10 Distorted Thread Nut

<table>
<thead>
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<th>Nominal Size (A)</th>
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<th>Torque (lbf·ft) (*lbf-in)</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Min.</td>
<td>Max.</td>
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<tr>
<td>3-0.5</td>
<td>1.3</td>
<td>1.5</td>
</tr>
<tr>
<td>3.5-0.6</td>
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<td>2.3</td>
</tr>
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<td>4-0.7</td>
<td>3.1</td>
<td>3.4</td>
</tr>
<tr>
<td>5-0.8</td>
<td>6.3</td>
<td>7</td>
</tr>
<tr>
<td>6-1.0</td>
<td>10.7</td>
<td>11.8</td>
</tr>
<tr>
<td>8-1.25</td>
<td>26</td>
<td>29</td>
</tr>
<tr>
<td>10-1.5</td>
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<td>57</td>
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<tr>
<td>12-1.75</td>
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<td>434</td>
<td>480</td>
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<td>24-3.0</td>
<td>750</td>
<td>829</td>
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7.1.2 Metric Bolt Specifications Bolting into Cast Aluminum

Table 7.5 Metric Bolt Bolting into Cast Aluminum

<table>
<thead>
<tr>
<th>Nominal Size (A)</th>
<th>Bolt Torque</th>
</tr>
</thead>
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<tr>
<td></td>
<td>8.8 (Cast Aluminum)</td>
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</tr>
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<td>–</td>
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<tr>
<td>M4</td>
<td>–</td>
</tr>
<tr>
<td>M5</td>
<td>–</td>
</tr>
<tr>
<td>M6</td>
<td>9</td>
</tr>
<tr>
<td>M8</td>
<td>20</td>
</tr>
<tr>
<td>M10</td>
<td>40</td>
</tr>
<tr>
<td>M12</td>
<td>70</td>
</tr>
<tr>
<td>M14</td>
<td>–</td>
</tr>
<tr>
<td>M16</td>
<td>–</td>
</tr>
</tbody>
</table>

Figure 7.4: Bolt Grades

Figure 7.5: Bolt Grades
7.1.3 O-Ring Boss (ORB) Hydraulic Fittings (Adjustable)

1. Inspect O-ring (A) and seat (B) for dirt or obvious defects.

2. Back off lock nut (C) as far as possible. Ensure that washer (D) is loose and is pushed toward lock nut (C) as far as possible.

3. Check that O-ring (A) is **NOT** on threads and adjust if necessary.

4. Apply hydraulic system oil to O-ring (A).

5. Install fitting (B) into port until backup washer (D) and O-ring (A) contact part face (E).

6. Position angle fittings by unscrewing no more than one turn.

7. Turn lock nut (C) down to washer (D) and tighten to torque shown. Use two wrenches, one on fitting (B) and other on lock nut (C).

8. Check final condition of fitting.
### Table 7.6 O-Ring Boss (ORB) Hydraulic Fittings (Adjustable)

<table>
<thead>
<tr>
<th>SAE Dash Size</th>
<th>Thread Size (in.)</th>
<th>Torque Value&lt;sup&gt;3&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Nm</td>
</tr>
<tr>
<td>-2</td>
<td>5/16–24</td>
<td>6–7</td>
</tr>
<tr>
<td>-3</td>
<td>3/8–24</td>
<td>12–13</td>
</tr>
<tr>
<td>-4</td>
<td>7/16–20</td>
<td>19–21</td>
</tr>
<tr>
<td>-5</td>
<td>1/2–20</td>
<td>21–33</td>
</tr>
<tr>
<td>-6</td>
<td>9/16–18</td>
<td>26–29</td>
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<td>-8</td>
<td>3/4–16</td>
<td>46–50</td>
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<td>-10</td>
<td>7/8–14</td>
<td>75–82</td>
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<tr>
<td>-12</td>
<td>1–1/16–12</td>
<td>120–132</td>
</tr>
<tr>
<td>-16</td>
<td>1–5/16–12</td>
<td>176–193</td>
</tr>
<tr>
<td>-20</td>
<td>1–5/8–12</td>
<td>221–243</td>
</tr>
<tr>
<td>-24</td>
<td>1–7/8–12</td>
<td>270–298</td>
</tr>
<tr>
<td>-32</td>
<td>2–1/2–12</td>
<td>332–365</td>
</tr>
</tbody>
</table>

---

3. Torque values shown are based on lubricated connections as in reassembly.
7.1.4 O-Ring Boss (ORB) Hydraulic Fittings (Non-Adjustable)

1. Inspect O-ring (A) and seat (B) for dirt or obvious defects.
2. Check that O-ring (A) is **NOT** on threads and adjust if necessary.
3. Apply hydraulic system oil to O-ring.
4. Install fitting (C) into port until fitting is hand-tight.
5. Torque fitting (C) according to values in Table 7.7, page 84.
6. Check final condition of fitting.

![Figure 7.8: Hydraulic Fitting](image)

Table 7.7 O-Ring Boss (ORB) Hydraulic Fittings (Non-Adjustable)

<table>
<thead>
<tr>
<th>SAE Dash Size</th>
<th>Thread Size (in.)</th>
<th>Torque Value(^4)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Nm</td>
</tr>
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<td>-2</td>
<td>5/16–24</td>
<td>6–7</td>
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<td>3/8–24</td>
<td>12–13</td>
</tr>
<tr>
<td>-4</td>
<td>7/16–20</td>
<td>19–21</td>
</tr>
<tr>
<td>-5</td>
<td>1/2–20</td>
<td>21–33</td>
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<td>-6</td>
<td>9/16–18</td>
<td>26–29</td>
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<td>-8</td>
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<td>-12</td>
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<td>153–168</td>
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<tr>
<td>-16</td>
<td>1-5/16–12</td>
<td>176–193</td>
</tr>
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<td>-20</td>
<td>1-5/8–12</td>
<td>221–243</td>
</tr>
<tr>
<td>-24</td>
<td>1-7/8–12</td>
<td>270–298</td>
</tr>
<tr>
<td>-32</td>
<td>2-1/2–12</td>
<td>332–365</td>
</tr>
</tbody>
</table>

\(^4\) Torque values shown are based on lubricated connections as in reassembly.
7.1.5 O-Ring Face Seal (ORFS) Hydraulic Fittings

1. Check components to ensure that sealing surfaces and fitting threads are free of burrs, nicks, scratches, or any foreign material.

2. Apply hydraulic system oil to O-ring (B).

3. Align tube or hose assembly so that flat face of sleeve (A) or (C) comes in full contact with O-ring (B).

4. Thread tube or hose nut (D) until hand-tight. The nut should turn freely until it is bottomed out.

5. Torque fittings according to values in Table 7.8, page 85.

NOTE:
If applicable, hold hex on fitting body (E) to prevent rotation of fitting body and hose when tightening fitting nut (D).

6. Use three wrenches when assembling unions or joining two hoses together.

7. Check final condition of fitting.

Table 7.8 O-Ring Face Seal (ORFS) Hydraulic Fittings

<table>
<thead>
<tr>
<th>SAE Dash Size</th>
<th>Thread Size (in.)</th>
<th>Tube O.D. (in.)</th>
<th>Torque Value(^5)</th>
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</thead>
<tbody>
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<td></td>
<td></td>
<td>Nm</td>
</tr>
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<td>-3</td>
<td>Note(^6)</td>
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<td>–</td>
</tr>
<tr>
<td>-4</td>
<td>9/16</td>
<td>1/4</td>
<td>25–28</td>
</tr>
<tr>
<td>-5</td>
<td>Note(^6)</td>
<td>5/16</td>
<td>–</td>
</tr>
<tr>
<td>-6</td>
<td>11/16</td>
<td>3/8</td>
<td>40–44</td>
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<td>-10</td>
<td>1</td>
<td>5/8</td>
<td>80–88</td>
</tr>
<tr>
<td>-12</td>
<td>1-3/16</td>
<td>3/4</td>
<td>115–127</td>
</tr>
</tbody>
</table>

\(^5\) Torque values and angles shown are based on lubricated connection as in reassembly.
\(^6\) O-ring face seal type end not defined for this tube size.
Table 7.8  O-Ring Face Seal (ORFS) Hydraulic Fittings (continued)

<table>
<thead>
<tr>
<th>SAE Dash Size</th>
<th>Thread Size (in.)</th>
<th>Tube O.D. (in.)</th>
<th>Torque Value$^*$</th>
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</tr>
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<td>315–347</td>
</tr>
<tr>
<td>-32</td>
<td>2-1/2</td>
<td>2</td>
<td>510–561</td>
</tr>
</tbody>
</table>

7.1.6  Tapered Pipe Thread Fittings
Assemble pipe fittings as follows:

1. Check components to ensure that fitting and port threads are free of burrs, nicks and scratches, or any form of contamination.
2. Apply pipe thread sealant (paste type) to external pipe threads.
3. Thread fitting into port until hand-tight.
4. Torque connector to appropriate torque angle. The Turns From Finger Tight (TFFT) values are shown in Table 7.9, page 86. Make sure that tube end of a shaped connector (typically 45 degree or 90 degree) is aligned to receive incoming tube or hose assembly. Always finish alignment of fitting in tightening direction. Never back off (loosen) pipe threaded connectors to achieve alignment.
5. Clean all residue and any excess thread conditioner with appropriate cleaner.
6. Assess final condition of fitting. Pay special attention to possibility of cracks to port opening.
7. Mark final position of fitting. If a fitting leaks, disassemble fitting and check for damage.

**NOTE:**
Overtorque failure of fittings may not be evident until fittings are disassembled.

Table 7.9 Hydraulic Fitting Pipe Thread

<table>
<thead>
<tr>
<th>Tapered Pipe Thread Size</th>
<th>Recommended TFFT</th>
<th>Recommended FFFT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8–27</td>
<td>2–3</td>
<td>12–18</td>
</tr>
<tr>
<td>1/4–18</td>
<td>2–3</td>
<td>12–18</td>
</tr>
<tr>
<td>3/8–18</td>
<td>2–3</td>
<td>12–18</td>
</tr>
<tr>
<td>1/2–14</td>
<td>2–3</td>
<td>12–18</td>
</tr>
<tr>
<td>3/4–14</td>
<td>1.5–2.5</td>
<td>12–18</td>
</tr>
<tr>
<td>1–11 1/2</td>
<td>1.5–2.5</td>
<td>9–15</td>
</tr>
<tr>
<td>1 1/4–11 1/2</td>
<td>1.5–2.5</td>
<td>9–15</td>
</tr>
<tr>
<td>1 1/2–11 1/2</td>
<td>1.5–2.5</td>
<td>9–15</td>
</tr>
<tr>
<td>2–11 1/2</td>
<td>1.5–2.5</td>
<td>9–15</td>
</tr>
</tbody>
</table>

7. Torque values and angles shown are based on lubricated connection as in reassembly.
7.2 Lifting Equipment Requirements

The following topic describes the minimum equipment requirements for lifting headers.

⚠️ WARNING

To avoid injury to bystanders from being struck by machinery, do not allow people to stand in unloading area.

⚠️ CAUTION

Equipment used for loading and unloading must meet or exceed the minimum specified requirements. Using inadequate equipment may result in vehicle tipping, machine damage, or chain breakage.

IMPORTANT:

Forklifts are normally rated for a load center 610 mm (24 in.) ahead of back end of the forks. To obtain the forklift capacity for a load center (A) at 1220 mm (48 in.) (B), check with your forklift distributor. The minimum fork length (C) is 1981 mm (78 in.).

![Figure 7.11: Minimum Lifting Capacity](image)

A - Load Center of Gravity
B - Load Center 1220 mm (48 in.) from Back of Forks
C - Minimum Fork Length 1981 mm (78 in.)

<table>
<thead>
<tr>
<th>Table 7.10 Lifting Vehicle Requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum Capacity</td>
</tr>
<tr>
<td>Minimum Fork Length</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Table 7.11 Lifting Chain Requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
</tr>
<tr>
<td>Minimum Load</td>
</tr>
</tbody>
</table>
## 7.3 Conversion Chart

### Table 7.12 Conversion Chart

<table>
<thead>
<tr>
<th>Quantity</th>
<th>SI Units (Metric)</th>
<th>Factor</th>
<th>US Customary Units (Standard)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Unit Name</td>
<td>Abbreviation</td>
<td>Unit Name</td>
</tr>
<tr>
<td>Area</td>
<td>hectare</td>
<td>ha</td>
<td>x 2.4710 =</td>
</tr>
<tr>
<td>Flow</td>
<td>liters per minute</td>
<td>L/min</td>
<td>x 0.2642 =</td>
</tr>
<tr>
<td>Force</td>
<td>Newton</td>
<td>N</td>
<td>x 0.2248 =</td>
</tr>
<tr>
<td>Length</td>
<td>millimeter</td>
<td>mm</td>
<td>x 0.0394 =</td>
</tr>
<tr>
<td>Length</td>
<td>meter</td>
<td>m</td>
<td>x 3.2808 =</td>
</tr>
<tr>
<td>Power</td>
<td>kilowatt</td>
<td>kW</td>
<td>x 1.341 =</td>
</tr>
<tr>
<td>Pressure</td>
<td>kilopascal</td>
<td>kPa</td>
<td>x 0.145 =</td>
</tr>
<tr>
<td>Pressure</td>
<td>megapascal</td>
<td>MPa</td>
<td>x 145.038 =</td>
</tr>
<tr>
<td>Pressure</td>
<td>bar (Non-SI)</td>
<td>bar</td>
<td>x 14.5038 =</td>
</tr>
<tr>
<td>Torque</td>
<td>Newton meter</td>
<td>Nm</td>
<td>x 0.7376 =</td>
</tr>
<tr>
<td>Torque</td>
<td>Newton meter</td>
<td>Nm</td>
<td>x 8.8507 =</td>
</tr>
<tr>
<td>Temperature</td>
<td>degrees Celsius</td>
<td>ºC</td>
<td>(ºC x 1.8) + 32 =</td>
</tr>
<tr>
<td>Velocity</td>
<td>meters per minute</td>
<td>m/min</td>
<td>x 3.2808 =</td>
</tr>
<tr>
<td>Velocity</td>
<td>meters per second</td>
<td>m/s</td>
<td>x 3.2808 =</td>
</tr>
<tr>
<td>Velocity</td>
<td>kilometers per hour</td>
<td>km/h</td>
<td>x 0.6214 =</td>
</tr>
<tr>
<td>Volume</td>
<td>liter</td>
<td>L</td>
<td>x 0.2642 =</td>
</tr>
<tr>
<td>Volume</td>
<td>milliliter</td>
<td>ml</td>
<td>x 0.0338 =</td>
</tr>
<tr>
<td>Volume</td>
<td>cubic centimeter</td>
<td>cm³ or cc</td>
<td>x 0.061 =</td>
</tr>
<tr>
<td>Weight</td>
<td>kilogram</td>
<td>kg</td>
<td>x 2.2046 =</td>
</tr>
</tbody>
</table>
## 7.4 Definitions

The following terms and acronyms may be used in this instruction:

<table>
<thead>
<tr>
<th>Term</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>API</td>
<td>American Petroleum Institute</td>
</tr>
<tr>
<td>ASTM</td>
<td>American Society of Testing and Materials</td>
</tr>
<tr>
<td>Bolt</td>
<td>A headed and externally threaded fastener that is designed to be paired with a nut</td>
</tr>
<tr>
<td>Cab-forward</td>
<td>Windrower operation with Operator and cab facing in direction of travel</td>
</tr>
<tr>
<td>CDM</td>
<td>Cab display module on a windrower</td>
</tr>
<tr>
<td>Center-link</td>
<td>A hydraulic cylinder link between header and machine used to change header angle</td>
</tr>
<tr>
<td>CGVW</td>
<td>Combined gross vehicle weight</td>
</tr>
<tr>
<td>D1 Series header</td>
<td>MacDon D115, D120, D125, D130, D135, and D140 rigid draper headers for M Series Windrower</td>
</tr>
<tr>
<td>DDD</td>
<td>Double-draper drive</td>
</tr>
<tr>
<td>DK</td>
<td>Double knife</td>
</tr>
<tr>
<td>DKD</td>
<td>Double-knife drive</td>
</tr>
<tr>
<td>DR</td>
<td>Double reel</td>
</tr>
<tr>
<td>DWA</td>
<td>Double Windrow Attachment</td>
</tr>
<tr>
<td>Engine-forward</td>
<td>Windrower operation with Operator and engine facing in direction of travel</td>
</tr>
<tr>
<td>Export header</td>
<td>Header configuration typical outside North America</td>
</tr>
<tr>
<td>FFFT</td>
<td>Flats from finger tight</td>
</tr>
<tr>
<td>Finger tight</td>
<td>Finger tight is a reference position where sealing surfaces or components are making contact with each other, and fitting has been tightened to a point where fitting is no longer loose</td>
</tr>
<tr>
<td>GVW</td>
<td>Gross vehicle weight</td>
</tr>
<tr>
<td>Hard joint</td>
<td>A joint made with use of a fastener where joining materials are highly incompressible</td>
</tr>
<tr>
<td>Header</td>
<td>A machine that cuts and lays crop into a windrow and is attached to a windrower</td>
</tr>
<tr>
<td>Hex key</td>
<td>A tool of hexagonal cross-section used to drive bolts and screws that have a hexagonal socket in head (internal-wrenching hexagon drive); also known as an Allen key and various other synonyms</td>
</tr>
<tr>
<td>HDS</td>
<td>Hydraulic deck shift</td>
</tr>
<tr>
<td>hp</td>
<td>Horsepower</td>
</tr>
<tr>
<td>ISC</td>
<td>Intermediate Speed Control</td>
</tr>
<tr>
<td>JIC</td>
<td>Joint Industrial Council: A standards body that developed standard sizing and shape for original 37° flared fitting</td>
</tr>
<tr>
<td>Knife</td>
<td>A cutting device which uses a reciprocating cutter (also called a sickle)</td>
</tr>
<tr>
<td>M Series windrower</td>
<td>MacDon M100, M105, M150, M155, M155E4, M200, and M205 windrowers</td>
</tr>
<tr>
<td>Term</td>
<td>Definition</td>
</tr>
<tr>
<td>-----------------------</td>
<td>---------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>MDS</td>
<td>Mechanical deck shift</td>
</tr>
<tr>
<td>n/a</td>
<td>Not applicable</td>
</tr>
<tr>
<td>North American header</td>
<td>Header configuration typical in North America</td>
</tr>
<tr>
<td>NPT</td>
<td>National Pipe Thread: A style of fitting used for low-pressure port openings. Threads on NPT fittings are uniquely tapered for an interference fit</td>
</tr>
<tr>
<td>Nut</td>
<td>An internally threaded fastener that is designed to be paired with a bolt</td>
</tr>
<tr>
<td>ORB</td>
<td>O-ring boss: A style of fitting commonly used in port openings on manifolds, pumps, and motors</td>
</tr>
<tr>
<td>ORFS</td>
<td>O-ring face seal: A style of fitting commonly used for connecting hoses and tubes. This style of fitting is also commonly called ORS, which stands for O-ring seal</td>
</tr>
<tr>
<td>rpm</td>
<td>Revolutions per minute</td>
</tr>
<tr>
<td>SAE</td>
<td>Society of Automotive Engineers</td>
</tr>
<tr>
<td>Screw</td>
<td>A headed and externally threaded fastener that threads into preformed threads or forms its own thread into a mating part</td>
</tr>
<tr>
<td>SDD</td>
<td>Single-drawer drive</td>
</tr>
<tr>
<td>Self-Propelled (SP)</td>
<td>Self-propelled machine consisting of a power unit with a header</td>
</tr>
<tr>
<td>Windrower</td>
<td></td>
</tr>
<tr>
<td>SK</td>
<td>Single knife</td>
</tr>
<tr>
<td>SKD</td>
<td>Single-knife drive</td>
</tr>
<tr>
<td>Soft joint</td>
<td>A joint made with use of a fastener where joining materials are compressible or experience relaxation over a period of time</td>
</tr>
<tr>
<td>spm</td>
<td>Strokes per minute</td>
</tr>
<tr>
<td>SR</td>
<td>Single reel</td>
</tr>
<tr>
<td>Tension</td>
<td>Axial load placed on a bolt or screw, usually measured in Newtons (N) or pounds (lb.)</td>
</tr>
<tr>
<td>TFFT</td>
<td>Turns from finger tight</td>
</tr>
<tr>
<td>Timed knife drive</td>
<td>Synchronized motion applied at cutterbar to two separately driven knives from a single hydraulic motor</td>
</tr>
<tr>
<td>Torque</td>
<td>The product of a force X lever arm length, usually measured in Newton-meters (Nm) or foot-pounds (lbf-ft)</td>
</tr>
<tr>
<td>Torque angle</td>
<td>A tightening procedure where fitting is assembled to a precondition (finger tight) and then nut is turned farther a number of degrees to achieve its final position</td>
</tr>
<tr>
<td>Torque-tension</td>
<td>The relationship between assembly torque applied to a piece of hardware and axial load it induces in bolt or screw</td>
</tr>
<tr>
<td>UCA</td>
<td>Upper cross auger</td>
</tr>
<tr>
<td>Untimed knife drive</td>
<td>Unsynchronized motion applied at cutterbar to two separately driven knives from a single hydraulic motor or two hydraulic motors</td>
</tr>
<tr>
<td>Washer</td>
<td>A thin cylinder with a hole or slot located in the center that is to be used as a spacer, load distribution element, or locking mechanism</td>
</tr>
</tbody>
</table>
Predelivery Checklist

Perform these checks prior to delivery to your Customer. **Adjustments are normally not required as the machine is factory-assembled and adjusted.** If adjustments are required, refer to the appropriate page number in this manual. The completed Checklist should be retained by either the Operator or the Dealer.

⚠️ **CAUTION**

Carefully follow the instructions given. Be alert for safety related messages that bring your attention to hazards and unsafe practices.

---

**Header Serial Number:**

---

**Predelivery Checklist for D1 Series Draper Headers – North America**

<table>
<thead>
<tr>
<th>✓</th>
<th>Item</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>✔</td>
<td>Check for shipping damage or missing parts. Be sure all shipping dunnage is removed.</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>Check for loose hardware. Tighten to required torque.</td>
<td>7.1 Torque Specifications, page 79</td>
</tr>
<tr>
<td></td>
<td>Check tire pressure (Transport/Stabilizer Option).</td>
<td>5.1 Checking Tire Pressure: Transport and Stabilizer Wheels, page 49</td>
</tr>
<tr>
<td></td>
<td>Check wheel bolt torque (Transport/Stabilizer Option).</td>
<td>5.2 Checking Wheel Bolt Torque, page 50</td>
</tr>
<tr>
<td></td>
<td>Check knife drive box breather position.</td>
<td>5.3 Checking Knife Drive Box, page 51</td>
</tr>
<tr>
<td></td>
<td>Check knife drive box lube level.</td>
<td>5.3 Checking Knife Drive Box, page 51</td>
</tr>
<tr>
<td></td>
<td>Check knife drive belt(s) tension.</td>
<td>5.4 Checking and Adjusting Knife Drive Belt Tension, page 53</td>
</tr>
<tr>
<td></td>
<td>Check if reel is centered between header endsheets.</td>
<td>5.5 Centering the Reel, page 56</td>
</tr>
<tr>
<td></td>
<td>Grease all bearings and U-joints.</td>
<td>5.12 Lubricating the Header, page 71</td>
</tr>
<tr>
<td></td>
<td>Check draper tension.</td>
<td>5.6 Adjusting Draper Tension, page 58</td>
</tr>
<tr>
<td></td>
<td>Check draper seal.</td>
<td>5.7 Checking and Adjusting Draper Seal, page 60</td>
</tr>
<tr>
<td></td>
<td>Check reel tine to cutterbar clearance.</td>
<td>5.10.1 Measuring Reel Clearance, page 64</td>
</tr>
<tr>
<td></td>
<td>Check if skid shoes are evenly adjusted an appropriate setting for first crop.</td>
<td>5.8 Checking and Adjusting Skid Shoe Settings, page 62</td>
</tr>
<tr>
<td></td>
<td>Check fit of endshields.</td>
<td>5.11 Checking and Adjusting Endshields, page 67</td>
</tr>
<tr>
<td></td>
<td>Check that header is level.</td>
<td>5.9 Leveling the Header, page 63</td>
</tr>
<tr>
<td></td>
<td>Check hydraulic hose and wiring harness routing for clearance when raising or lowering header and reel.</td>
<td>—</td>
</tr>
</tbody>
</table>

**Run-up procedure**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>✔</td>
<td>Check if the knife drive pulley(s) is rotating in proper direction: clockwise on left side; counterclockwise on right side (double knife only).</td>
</tr>
</tbody>
</table>

---
<table>
<thead>
<tr>
<th>Item</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Check if lights are functional.</td>
<td>—</td>
</tr>
<tr>
<td>Check if reel lift cylinders extend fully.</td>
<td>—</td>
</tr>
<tr>
<td>Check if reel moves fully fore and aft.</td>
<td>—</td>
</tr>
<tr>
<td><strong>Post run-up check. Stop engine.</strong></td>
<td><strong>6.1 Performing Post Run-Up Adjustments, page 75</strong></td>
</tr>
<tr>
<td>Check belt drives for heated bearings.</td>
<td><strong>5.4 Checking and Adjusting Knife Drive Belt Tension, page 53</strong></td>
</tr>
<tr>
<td>Check knife sections for discoloration caused by misaligned components.</td>
<td><strong>6.1.1 Adjusting Knife, page 76</strong></td>
</tr>
<tr>
<td>Check for hot spots on the cutterbar above the draper seal. Adjust deck height as required.</td>
<td><strong>5.7 Checking and Adjusting Draper Seal, page 60</strong></td>
</tr>
<tr>
<td>Check for hydraulic leaks.</td>
<td>—</td>
</tr>
<tr>
<td>Check that manual storage case contains operator’s manual and parts catalog.</td>
<td><strong>5.13 Checking Manuals, page 73</strong></td>
</tr>
</tbody>
</table>

Date checked: ___________________________  Checked by: ___________________________
MacDon Industries Ltd.
680 Moray Street
Winnipeg, Manitoba
Canada R3J 3S3
 t. (204) 885-5590 f. (204) 832-7749

MacDon, Inc.
10708 N. Pomona Avenue
Kansas City, Missouri
United States 64153-1924
 t. (816) 891-7313 f. (816) 891-7323

MacDon Australia Pty. Ltd.
A.C.N. 079 393 721
P.O. Box 103 Somerton, Victoria, Australia
Australia 3061
 t.+61 3 8301 1911 f.+61 3 8301 1912

MacDon Brasil Agribusiness Ltda.
Rua Grã Nicco, 113, sala 404, B. 04
Mossunguê, Curitiba, Paraná
CEP 81200-200 Brasil
 t. +55 (41) 2101-1713 f. +55 (41) 2101-1699

LLC MacDon Russia Ltd.
123317 Moscow, Russia
10 Presnenskaya nab, Block C
Floor 5, Office No. 534, Regus Business Centre
 t. +7 495 775 6971 f. +7 495 967 7600

MacDon Europe GmbH
Hagenauer Strasse 59
65203 Wiesbaden
Germany

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MacDon.com

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