Use this card as a guide only. Refer to your operator’s manual for detailed settings and adjustment procedures.
### Adjusting the Conditioner Rolls

#### Roll Gap

**Increase conditioning:**
1. Loosen jam nut (A) on both sides of the conditioner.
2. Turn lower nut (B) counterclockwise to decrease roll gap (C).
3. Tighten jam nut (A) on both sides of the conditioner.

**Decrease conditioning:**
1. Loosen jam nut (A) on both sides of the conditioner.
2. Turn lower nut (B) clockwise to increase roll gap (C).
3. Tighten jam nut (A) on both sides of the conditioner.

**IMPORTANT:** Ensure nuts are adjusted equally on both sides of the disc header to achieve consistent gap across the rolls.

#### Roll Tension

**Decrease tension (light crops):**
1. Loosen jam nut (A) on both sides of the conditioner.
2. Turn bolt (B) counterclockwise to increase exposed thread (C) equally on both sides of the conditioner.
3. Tighten jam nut (A) on both sides of the conditioner.

**Increase tension (heavy or tough crops):**
1. Loosen jam nut (A) on both sides of the conditioner.
2. Turn bolt (B) clockwise to decrease exposed thread (C) equally on both sides of the conditioner.
3. Tighten jam nut (A) on both sides of the conditioner.

### Setting the Float

1. Lower header until cutterbar is on the ground.
2. Adjust header tilt to desired working angle.
3. Press rotary scroll knob (A) on the HPT to display the QuickMenu system.
4. Rotate scroll knob (A) to highlight header float icon (B), and press scroll knob to select.

5. Turn scroll knob (A) to highlight left float (B) or right float (C).
6. Press knob (A) to activate the selection.
7. Rotate the scroll knob to adjust the float setting. Set float as light as possible without excessive bouncing. Recommended starting setting at 43–47 kg (95–105 lb.).
   **NOTE:** Adjust the float in small increments.
8. Press the scroll knob when finished making adjustments.

### Adjusting Cutting Height

#### Header Angle

- **Shallow Angle**
  Use a shallow angle when the ground is rocky, ridged, and loose or uneven.

- **Steep Angle**
  Use a steep angle when the ground is firm, level, or smooth.

- **Intermediate Position**
  Use the upper position when the ground is smooth, or to produce a short stubble.

#### Skid Shoes

- **Lower Position**
  Use the lower position when the ground is uneven, or to produce a high stubble.

Subject to change without notice