

DRIVE ROLLER BEARING INSTALLATION INSTRUCTIONS

1. Remove drive roller to be replaced. (Retain hardware, as some is re-used.)
2. Apply grease to inside of new roller to fill gap between washer welded inside and bearing seat, (approximately 16 cc).
3. Install bearing (A), securing with 3/8 x 1" long capscrew (B), lockwasher and flatwasher. (Lockwasher and flatwasher may be salvaged from old assembly.) Tighten to 33-37 ft. lbs.
4. Apply approximately 5 cc of grease to inside of cup welded to bar (C) and push over bearing.
5. Install bar (C) through frame bracket (D) and secure with 3/8 x 1" long carriage bolt (re-use), positioning flatwasher (E) as shown. Tighten flange locknut (F).

